



1

## CBR1100XX DOWN PIPES 4 INTO 1



### Packing List:

- 1X SET OF DOWN PIPES AND COLLECTOR PR1141
- 1X 68/73MM CLAMP PR2195
- 1X 69/61.5/36MM CARBON GASKET PR2192
- 1X 4 INTO 1 LINK PIPE PR2146
- 1X SILENCER OF CHOICE AND STRAP
- 4X COPPER GASKETS
- 4X SPRINGS PR1906

### Fitting Instructions

**We strongly advise that this product is fitted by a qualified motorcycle mechanic.**

*Please check packing list before you start.*

*Always fit new gaskets & apply high temperature silicon sealant to all slip fit joints.*

*Secure motorcycle on level ground using paddock stand. Recommended!*

*Remove fairing panels, standard exhaust and centre stand.*

*Remove old gaskets and clean the ports of dirt, corrosion and carbon deposits.*

*Insert new gaskets into exhaust ports, using a small amount of silicone to hold in place.*

2 *Fit pipes 1 and 4 loosely into cylinder head and attach collector.*



*Now insert pipes 2 and 3 loosely.  
Twisting collector as required and fit the springs above and below.*



3 *Insert new carbon gasket inside collector and fit the 4 into 1 link pipe.*



*Fit mounting bolt finger tight*



4

*Fit silencer with clamp on to link pipe.  
Now fit strap onto silencer and to frame.*



*Rotate link pipe to obtain alignment and clearance.  
Starting from the front tighten all fasteners and clamps.  
Start engine and check for leaks.  
After your first ride out check all fasteners for tightness, especially the baffle bolt.*