



XS650



- **PACKING LIST:**
- **1X DOWN PIPE AND COLLECTOR SET**
- **2X CYLINDER PORT GASKETS**
- **1X SILENCER**
- **1X SILENCER MOUNTING BRACKET**
- **1X STAND STOP BRACKET**
- **1X TUBE OF SILICON SEALANT**

- **IMAGES ARE FOR ILLUSTRATIVE PURPOSES ONLY.**
- **THE FITTING PROCEDURE IS THE SAME.**

- **Fitting Instructions**

- We advise that this product is fitted by an experienced motorcycle mechanic.
- Please check packing list before you start.
- Secure motorcycle on level ground using a paddock stand. Recommended!
- Remove existing exhaust system.
- Clean the cylinder ports of old gasket material, dirt and carbon deposits.
- Insert new port gaskets, holding in place with a smear of silicon.
- Fit the downpipes.



- Fit the brackets to the silencer.



- Attach the silencer to the collector and fit the bracket behind the frame.



- **Starting from the front, working rearwards tighten all clamps and fasteners.**
- **Start the engine and check for leaks.**
- **After your first ride out, check all fasteners for tightness, especially the baffle bolt.**