



## YAMAHA XVS650 DRAGSTAR



- **PACKING LIST:**
- **2X DOWNPIPES**
- **1X CAST FLANGE ADAPTOR**
- **2X CYLINDER PORT GASKETS**
- **3X CLAMPS**
- **2X SILENCERS**
- **2X MOUNTING BRACKETS**
- **2X SPACERS**
- **2X BOLTS AND WASHERS**
- **1X TUBE OF SILICON SEALANT**

- **Fitting Instructions**
- We advise that this product is fitted by an experienced motorcycle mechanic.
- Please check packing list before you start.
- Secure motorcycle on level ground using a paddock stand. Recommended!
- Remove standard exhaust system.
- Clean the cylinder ports of old gasket material, dirt and carbon deposits.
- Insert new gaskets.
- Fit the cast adaptor to the front cylinder head.
- Fit the downpipes to the cylinders finger tight at this stage.
- Assemble the front silencer bracket to the silencer.



- Fit the front, lower silencer to the downpipe fitting the mounting bracket with the spacer to the frame.



- Fit the rear, upper silencer bracket and spacer to the frame.



- **Fit the rear, upper silencer to the downpipe and to the bracket.**



- **Starting from the front, working rearwards tighten all clamps and fasteners, checking alignment as you go.**
- **Start the engine and check for leaks.**
- **After your first ride out, check all fasteners for tightness.**