



## Removal/Fitment of noise reduction baffle.

Congratulations! You have just purchased a quality Delkevic exhaust, complete with a db killer fitted and ready to go. Before you proceed to remove the baffle, please be aware that in many areas, strict noise controls are in place and the removal of the fitted baffle may contravene such regulations and controls and may indeed be illegal! However, for those who wish for a little more noise, or for later, when you may wish to repack your exhaust, we have included a step by step instruction guide to assist in the removal and fitment of the db killer/baffle as follows.

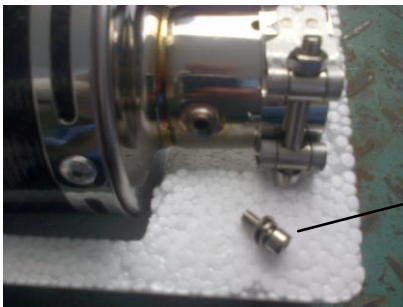
Fig 1



Firstly, you will require the following tools, see Fig1:

- Gloves (recommended when handling the product to minimise the risk of injury)
- 5mm Allen Key/6mm Allen key.
- Mallet.
- Work bench or similar.

Fig 2



Remove 5mm cap head screw from the inlet side of the silencer and keep safe.

Once you have unpacked your exhaust from its protective box, secure it on a suitable, stable flat surface. Using an allen key, remove the cap head bolt fitted to the inlet side of the silencer. Retain this bolt for future reference. **See Fig 2**

Fig 3



After removing the bolt and retaining for future use, the installed baffle will need to be gently tapped out from the outlet side of the exhaust. **See Fig 3.**

Fig 4



Ensure the exhaust is properly secure, if necessary; enlist an assistant to hold the exhaust whilst the baffle is being removed. Do **NOT** use excessive force to remove the baffle as this may result in unnecessary damage to the exhaust. Once loose, the baffle can be removed from the inlet side of the exhaust and the original 5mm securing bolt attached to the baffle for safe keeping. **See Fig 4 and Fig 5**

Fig 5



Retain M5 screw with baffle for future reference.

Once M5 retain screw has been fully removed from the exhaust, the baffle can be removed in the direction of the arrow.

Fig 6



Using the M6 pin supplied carefully fit this into the threaded boss on the inlet shoulder of the exhaust. The use of a medium strength thread locking compound is optional. **See Fig 6.**

Use a suitable Allen key to tighten the new M6 cap screw(provided).Where possible the use of a medium strength thread locking compound is recommended. Ensure M6 pin is secure but do NOT overtighten as this may cause failure of the bolt.

Fig 7



Ensure the two holes are aligned before tapping in with a mallet.

Refitting of the baffle is the reversal of the removal procedure, however before tapping in the baffle; ensure that the M6 pin has been removed and that the smaller M5 pin is not screwed into the baffle. **See Fig 7**

Fig 8



Once the two holes are aligned, carefully locate the M5 screw and ensuring the threads are correctly engaged, tighten the M5 bolt. The use of a medium strength thread locking compound is optional. **See Fig 8.**

1. Always use good quality tools and if required, enlist the services of a trained technician or competent person.
2. Check the security of ALL fasteners, bolts, nuts and fixing before testing and prior to every use.
3. Do not attempt to fit any other type of baffle/db killer from any other type of silencer, use only the recommended one for your silencer.
4. Please retain any instructions or documentation for future use.
5. Should you wish to contact us, please visit:[www.delkevic.co.uk](http://www.delkevic.co.uk) or email : [technical@delkevic.co.uk](mailto:technical@delkevic.co.uk)