



SUZUKI GSF1250/650 GSX1250/650 DOWN PIPES



Packing list:

- 1 Set of Down Pipes and Collector PR2241**
- 4 Springs PR1906**
- 4 Copper Gaskets PR1416**
- 1 Carbon Gasket PR1890 ***

Fitting instructions:

Please check packing list before you start.

We strongly advise that this product is fitted by a qualified motorcycle mechanic.

Always fit new gaskets & apply high temperature silicon sealant to all slip fit joints.

*Secure motorcycle on level ground using paddock stand. Recommended!
Remove exhaust.*

*Clean exhaust ports of old gaskets, dirt and carbon deposits.
Insert new copper gaskets.*

2.

Fit the two outer down pipes finger tight.



Insert collector



3.

Fit lower mounting bolt finger tight



Fit inner down pipes



Attach springs and tighten all fasteners fully.

Refit silencer and panels etc.

Stainless Steel Exhaust Care

T-304 Stainless Steel is a premium alloy containing a minimum of 18% chromium and a Minimum of 8% nickel along with other alloying elements. It is the preferred alloy for the manufacture of products subject to high heat and corrosive conditions. Chromium increases the hardness of the steel and makes it more resistant to corrosion and oxidation. Nickel strengthens the steel and further increases its resistance to corrosion and oxidation.

Will It Stain?

Yes. The name says it all. It's stain-less steel, not stain-free steel! Nevertheless, it will stain much less than other steels or alloys and it will never rust (which is probably the reason it was purchased). With proper care, staining can be minimized or eliminated. Frequent washing (only clean your exhaust after it is cool to the touch) with hot water and a mild low acid detergent will help to maintain the polished look of your new exhaust as long as possible. If it is necessary to remove oil or road tar, wait for the system to cool, wash first with mineral spirits and immediately wash with soapy water, rinse off with hot clean water, then buff dry.

Organic compounds picked up from the road including engine oil and antifreeze, if left on the exhaust, will eventually bake onto the metal and will be extremely difficult to remove. If left on long enough, the colour of the organics will change to a black or a dark reddish brown that may resemble rust. At this point, the only way to clean the surface is to scrub with a fine stainless steel wool pad, wash with hot soapy water, rinse with clean water and buff dry.

Why does Stainless change colour?

When stainless steel is heated up, several of the alloying elements will precipitate out and migrate to the surface thereby affecting the colour. The first element to precipitate out is carbon, which gives the metal a gold sheen. No amount of polishing will remove it. When the exhaust turns blue-ish, it is the result of excessive heat changing the structure of the chromium crystals in the metal

* Please Note, if you have bought one of our complete exhaust systems you do not need the carbon gasket.